MATERIAL SAFETY DATA SHEET Form WI04-11A Rev. 1

Product Name: Ace Plastic

Part Number(s): 25-025-35,25-420-41,25-450-45,25-325-30,25-020-35,25-050-35,25-478-40,25-425-40,25-320-31,25-350-35,25-347-30,25-347-35

Release Date: December14, 2005

1. Product and Company Identification			
Trade Name & Synonyms Ace Plastic	MSDS Code Number Refer to part number		
Chemical Name NA	Manufacture / Distributor GAC International Inc.		
C.A.S. Number NA	Address 355 Knickerbocker Ave. Bohemia, NY USA 11716		
Grades or Minor Variant Identities NA	Information Telephone Number 1-631-419-1700		
Product Use (for Canada) Plastic	Emergency Telephone Number 1-631-419-1700		

	Composition of Ingredients	780	***
Hazardous Components	C.A.S. Number	Exposure Limits	%
Trade Secret	Proprietary	NA	5
Copolyester	Proprietary	NA	95

3. Hazard Identification						
Emergency	Overview					
Molten mate	rial will produce thermal bu	ms.				
Routes of Exposure	Signs and Symptoms	Single, Repeated, or Lifetime Exposure	Severity (Mild, Moderate, Severe)	Acute and Chronic Health Effect(s)	Target Organ(s)	
Eye	NA	NA	NA	NA	NA NA	
Skin	NA	NA	NA	NA	NA	
Inhalation	NA	NA	NA	NA	NA	
Ingestion	NA	NA	NA	NA	NA NA	
Other	NA	NA	NA	NA	NA NA	
Medical Con	ditions Aggravated by Exp	oosure			<u>,,,</u>	
	city (IARC, NTP)					
Potential En	vironmental Effects					

4. First Aid Measures						
Routes of Exposure	First Aid Instructions	Immediate Medical Attention	Delayed Effects			
Eye	If molten material contacts the eye, immediately flush with plenty of water for at least 15 minutes. If easy to do remove contact lenses.	Get medical attention immediately.	NA NA			
Skin	If burned by contact with molten material, cool as quickly as possible. Do not peel material from skin.	Get medical attention.	NA			
Inhalation	If symptomatic, move to fresh air.	Get medical attention if symptoms persist.	NA			
Ingestion	Material is not expected to be absorbed from the gastrointestinal tract so that induction of vomiting should not be necessary.	NA	NA			
Other	NA	NA	NA			

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Note to Physicians (Treatment, Testing, and Monitoring)	
Burns should be treated as thermal burns. The material will come off as healing occurs; therefore, immediate remove	val from the skin is not necessary.
5 Fire and Evalusion Data	

		5. Fire and 1	Explosion Data			
Flashpoint & Method: °C / °F N/A; combustible solid Flammable (Explosive) Limits in Air LEL: NA UEL: NA			Autoignition Temperature NA	Other NA		
Flame Propagation or Burning NA		Properties Contributing to Fire Intensity NA	Flammability Classification Health-,1Flammability-1, Reactivity-0			
Extinguishing Media			Extinguishing Media to Avoid			
Water spray, dry chemical			NA NA			
Protection and Procedures Wear self- contained breathing		•				
Unusual Fire and Explosion	1 Hazaı	'ds				
Powdered material may form	explos	ve dust- air mixtures. Hazardous co	ombustion products: Carbon dioxide, carbon	monoxide		

6. Accidental Release Measures				
Containment Techniques				
NA				
Spill/Leak Clean-Up Procedures and Equipment				
Sweep or scoop up and remove.				
Evacuation Procedures				
NA				
Special Instructions				
NA				
Reporting Requirements				
NA				

7. Handling and Storage Handling Practices and Warnings Personal Precautionary Measures: Avoid contact with molten material. Prevention of Fire and Explosion: Keep from contact with oxidizing materials. Minimize dust generation and accumulation. In the United States of America refer to NFPA R Pamphlet No. 654, "Prevention of Fire and Dust Explosions in the Chemical, Dye, Pharmaceutical and Plastics Industries". Storage Practices and Warnings (°C/°F). Keep container closed.

8. Exposure Control/Personal Protection				
		Controls		
		Ventilation rates should be matched to conditions. Supplementary local exhaust ventilation, closed system, spaces mechanical generation of dusts, heating, drying etc.		
Routes of Entry:	Personal Protective Equipment (PPE) for Normal Use:		PPE for Emergencies:	
Eye/Face	Wear a face shield when working with molten material.		NA	
Skin	When material is heated, wear gloves to protect against thermal burns.		NA	

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347-30,25-347-35

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Inhalation	acceptable level, an appr States of America, if resp	o not maintain airborne concentrations to at oved respirator must be worn. In the United pirators are used, a program should be instit h OSHA Standard 63 FR 1152, January 8, ganic vapor.	l tuted	NA		
General Hygiene C	onsiderations and Work I	ractices	1			
Recommended Dece	ntamination Facilities: Eye	bath, washing facilities.				
Protective Measure	s During Repair and Mai	ntenance of Contaminated Equipment			· · · · · · · · · · · · · · · · · · ·	
NA						
Other Protective M	casures and Equipment	***************************************				
NA						
<u> </u>						
	9. Phy	sical and Chemical Cha	raci	eri	stics	
Appearance					Odor	··
Solid (pellet). Color:	Varies with formulation				Odorless	
Normal Physical Sta	ate:				Boiling Point	°C/ °F NA
Liquid	Gas				_	
					Melting Point	<u>°C / °F NA</u>
⊠ Solid	(Other)				Freezing Point	<u>°C / °F NA</u>
Specific Gravity or	Density (H₂0=1)	Solubility in Water		рH		
>1		Negligible		NA		
Vapor Pressure (mr	n Hg @ 20°C)	Vapor Density (AIR=1)			vaporation Rate (Butyl Acetate = 1)	
NA		NA		NA	VA.	
Other						
Thermal Decomposit Varies with formulati	ion Temperature: Thermal ion.	stability not tested. Low stability hazard ex	pected a	t nor	mal operating tem	peratures.Softening point:
		Stability and Reactivi	ty D	ata	1	
Incompatibility (Ma	•					
	trong oxidizing agents.					
	s Produced During Decon	position				
NA						
Hazardous Polymerization? Conditions to Avoid			ild	-		
May Occur		May Not Occur °C/°FNA				
Stability? Conditions to Avoid Stable Unstable OC / OF NA		id				
☑ Stable ☐ Unstable ©C/°F NA						
		1. Toxicological Inform				
_		genicity, Neurological Effects, Genetic or	_		ve Effects, or Str	ucture Activity Data
Acute toxicity data if	available are listed below.	Additional toxicity data may be available of	on reque	st.		

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The state of the s	12. Ecological Inform	nation	
Acute toxicity data if available are listed be environmental effects.	Chemical Data, or Other Data Supporting Envir clow. Additional toxicity data may be available on n	onmental Hazard Stat request. This material h	tements as not been tested for
	13. Disposal Considerati	ons	
Regulations			
Discharge, treatment, or disposal r	may be subject to national, state, or local l	laws. Incinerate.	
Properties (Physical/Chemical) Affecting NA	; Disposal		
	14. Transport Informati	ion	
Regulated for shipping?	Proper Shipping Name	Packing Group	
Yes No	Ace Plastic	None	
Do changes in quantity, packaging, or sh	ipment method change product classification?	Hazard Class	Identification Number
☐ Yes No		None	None
Other DOT (USA): Class not regulated. 1	ICAO Status: Class not regulated. IMDG	Status: Class not r	egulated
	15. Regulatory Informat	ion	
Federal Regulations		1041	
WHMIS (Canada) Status: noncontrolled,			
SARA 313: None, unless listed below.			
International Regulations			
NA			
Other			
Carcinogenicity Classification (con	mponents present at 0.1% or more): none	, unless listed belo	w.
TSCA (US Toxic Substances Cont this product are exempt from listing	trol Act): This product is listed on the TSog.	CA inventory. Any	impurities present in
DSL (Canadian Domestic Substance on the DSL. Any impurities present	tes List) and CEPA (Canadian Environment in this product are exempt from listing.	ental Protection Ac	t): This product is listed
EINECS (European Inventory of Ex Any polymer present in this has reg	xisting Commercial Chemical Substances gulatory clearance under Directives of Eur	s): This product is l ropean Union.	isted on the EINECS.
AICIS/NICNAS (Australian Invent ASSESSMENT Scheme): This prod	ory of Chemical Substances and National duct is listed on AICS or otherwise comp	l Industrial Chemic lies with NICNAS	cals Notification and
MITI (Japanese Handbook of Exist been approved in Japan by new sub	ing and New Chemical Substances): This stance notification.	product is listed in	the Handbook or has
ECL (Korean Toxic Substances Corwith the Korean Toxic Substances (ntrol Act): This product is listed on the K	orean inventory or	otherwise complies



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Release Date: December14, 2005

16. Other Information

Supplier Number: 40/25

Supplier Release: December 8, 2005

N/A = not applicable. NA = not available, N/E = not established. N/D = not determined.